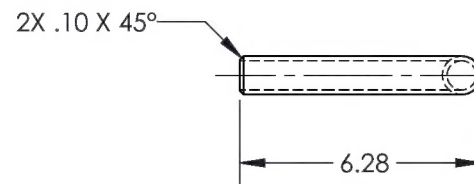
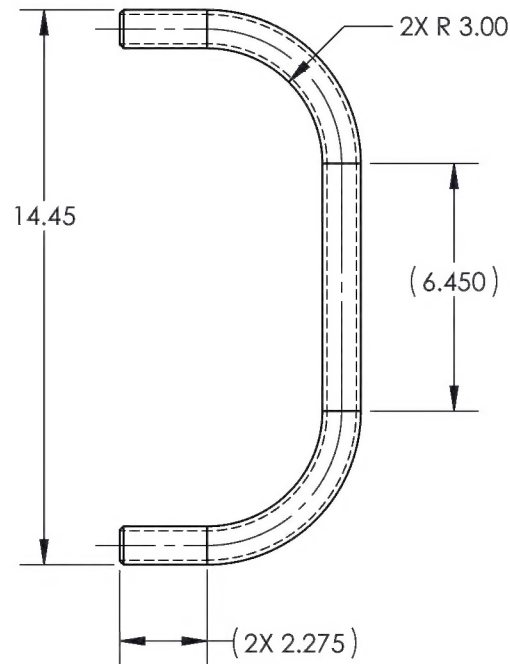
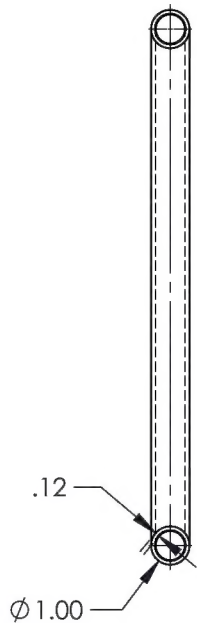


This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		AS DRAWN BY APICAL	1/8/2013	JAG	
3		CHANGED FROM A FULL HOOP TO A HALF	1/8/2013	JAG	
4	16-0288	CH'D DIM WAS 2X R4.00 IS 2X R3.00, WAS 14.450 IS 14.50, WAS 6.275 IS 6.28, ADDED DIM (2X 2.275), (6.450), .12, Ø1.00, CH'D DWG TO SHEET METAL TOLERANCE.	10/12/2016	RJC	JAG



DART AEROSPACE	
TITLE TOP RING	
DWG NO. C10-27-4-1	REV 4
MAT'L CARBON STEEL CDS	UNLESS OTHERWISE SPECIFIED
HEAT TREAT FINISH	DIMENSIONS ARE IN INCHES
SPEC	.XXX ± .010 FRACTIONS ± 1/8
DRAWN BY: APICAL	.XX ± .03 ANGLES ± 1°
CHECKED: DUERFELDT	.X ± .1 SURFACES = 125° ✓
OPPS APPR: ANDERSON	1. BREAK ALL SHARP EDGES
QA APPR: LINDSAY	.015 x 45° OR .015R
APPROVED: GILBERT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE 1:5	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 5/31/2002	USED ON MODEL
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C10-27-4-1	1	TOP RING	CARBON STEEL CDS	